

Abstract

A tape winding device for a wire material includes a plurality of tension control rolls and is installed on the flat surface of a tape winding flyer base plate parallel with a hollow shaft. A tape body is supplied from a tape pad to the tape winding flyer base plate according to the rotation of a first drive source, and the tape body supplied to the tape winding flyer base plate according to the rotation of a second drive source, and the tape body supplied to the tape winding flyer base plate is adjusted by the plurality of tension control rolls such that its tension is made constant and wound on the wire material at the tip of the hollow shaft by the rotation of a second drive source.